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# Physical properties of Bi doped CdTe thin films grown by the CSVT method

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## Abstract

A study of the physical properties of CdTe thin films doped with Bi is presented. CdTe:Bi thin films were deposited by the close space vapor transport (CSVT) technique using powdered CdTe:Bi crystals grown by the vertical Bridgman method. CdTe:Bi crystals were obtained with nominal Bi doping concentrations varying in the  $1 \times 10^{17}$ – $8 \times 10^{18} \text{ cm}^{-3}$  range. The physical properties of CdTe:Bi thin films were studied performing photoluminescence, X-ray, SEM, photoacoustic spectroscopy and resistivity measurements. We observed a decrease of the resistivity values of CdTe:Bi films with the Bi content as low as  $6 \times 10^5 \Omega\text{-cm}$  for Bi concentrations of  $8 \times 10^{18} \text{ cm}^{-3}$ . These are meaningful results for CdTe-based solar cells.

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**Keywords:** CdTe; Thin films; Bi doping; Physical properties; CSVT method

## 1. Introduction

CdTe polycrystalline films are very promising for solar cell applications, due to the unequalled properties of the CdTe/CdS heterojunction [1–6]. It is well known that a low resistivity absorber material is required to obtain high performance devices. Cooper has

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